

Welding Series Vol. 20

**HEAVY
METAL** **HEAT
WAVE**



WHAT GOES INTO OUR GLOVES

Designs

- Gunn Cut** This durable design provides better wear and comfort, especially for heavier gloves. This is the standard construction for leather gloves, featuring the benefits of a single piece seamless back and the finer seams set further away from the working area of the palm.
- Clute Cut** This comfortable glove style keeps the palm free of stitching. The palm and all four fingers are cut from one piece of leather and on the back side, each finger is a separate piece of leather.
- Wing Thumb** The angled construction allows good flexibility with no seams on the palm side to obstruct work or cause fatigue.
- Straight Thumb** A glove thumb that normally lies straight with the index finger.
- Welted Seams** A thin piece of leather sewn into the seam to strengthen it and protect from sparks. Often a welt is used in the seam at the crotch of the thumb and the base of the fingers.
- Kevlar®** Kevlar® is five times stronger than steel, yet, it is lightweight, flexible and comfortable. It is resistant to chemicals, heat, flames, cuts and breaking. Kevlar® thread is used in many of the Watson glove styles.
- Gauntlet** A longer cuff to protect the forearms. Standard length is 5".
- Leather Gore** Triangular piece of leather added to gauntlet cuffs to accommodate covering clothing.
- Thumb Strap** Leather reinforcement added to the thumb crotch area of the glove to protect this critical wear area.
- Pulse Protector** Leather reinforcement added for protection to the inside wrist area of the glove.

Leather

- Elk Hide** A superior strength leather, durable and tough, yet supple. This leather maintains its softness after drying.
- Deerskin** This highly flexible leather is soft, but strong. It is regarded as the best leather for gloves in industries where dexterity is important, such as arc and TIG welding.
- Goatskin** This premium leather is hard wearing, durable and supple because of the natural lanolin produced by goats. It is highly recommended for applications requiring tactile sensitivity with light to medium protective needs.
- Cowhide** This leather strikes a good balance of durability, dexterity, abrasion resistance, and comfort. It can have a smooth or rough finish.
- Full-grain** The outer, smooth surface of the hide. Provides a superior wear resistance compared to split leather.
- Split-grain** Suede layer cut from meat side of thicker skins, a consistently durable grade leather.
- Re-tan** The process of tanning a second time to create a stiff, durable leather.
- Aluminized** A thin film of aluminum is bonded to the leather giving it a heat reflective quality.

Linings

- 3M Thinsulate™** Designed by 3M, Thinsulate™ is regarded as state of the art technology in insulation. The fibres are fine, making them ideal for trapping insulating air and reflecting back the body's radiant heat. Thinsulate™ insulation provides more warmth with less bulk.
- Foam** Polyurethane foam core with a cotton fleece overlay, provides moderate quick drying and comfortable insulation.
- Fleece** A lightweight 100% cotton, combed to provide insulation and excellent dexterity.

Glove Sizing



HEAVY METAL



533 Black Velvet

Durable elksplit leather back with full-grain reverse palm, stitched with Kevlar®, cotton fleece lined back of hand, left hand leather back patch and pulse protector, gauntlet style cuff with leather gore and snug-fitting shirred elastic wrist, proudly made in our local Burnaby, BC factory

533CR - ANSI A5 cut resistant liner
Size S-XXL



RATINGS | TECHNOLOGIES



527 Steel Panther

Elk split leather palm and back, stitched with Kevlar® thread, fully wrapped leather index finger, vibration dampening gel padded palm, snug-fitting shirred elastic wrist with 4.5" gauntlet style cuff with leather gore, proudly made in our local Burnaby, BC factory

527CR - ANSI A5 cut resistant liner
Size S-XXL



RATINGS | TECHNOLOGIES



534 Iron Fist

Durable elksplit leather back and palm, stitched with Kevlar®, cotton fleece lined back of hand, elksplit leather knuckle bar and inset thumb, 4 1/2" gauntlet style cuff with leather gore, snug-fitting shirred elastic wrist, proudly made in our local Burnaby, BC factory

534CR - ANSI A5 cut resistant liner
Size S-XXL



RATINGS | TECHNOLOGIES



531 Iron Maiden

Durable elksplit leather back and palm, stitched with Kevlar®, elksplit leather inset thumb and pulse protector, cowsplit patch on back of hand for additional heat protection, 5 1/2" gauntlet style cuff with leather gore, snug-fitting shirred elastic wrist, proudly made in our local Burnaby, BC factory, *made for a woman's hand*

Size S-M



RATINGS | TECHNOLOGIES



HEAVY METAL *winter*

Heavy Metal welding gloves are also available in the following winter styles:

- **9533T Black Velvet** (3M Thinsulate™ C100 lining)
- **9527T Steel Panther** (3M Thinsulate™ C100 lining)
- **9533W Black Velvet** (wool lining)
- **9527W Steel Panther** (wool lining)

Connect with Us



HEAVY METAL



1039 Meltdown

Elksplit leather back and palm stitched with Kevlar®, cotton fleece lined back of hand, green heat treated cow split leather palm patches and pulse protector, wing thumb, extended gauntlet style cuff with wool lining, proudly made in our local Burnaby, BC factory

1039CR - ANSI A5 cut resistant liner
Size S-XXL



RATINGS |
TECHNOLOGIES



263AW What the Buck

Split deerskin leather, clute cut design with straight thumb, leather reinforced thumb saddle, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 7-13



RATINGS |
TECHNOLOGIES



526AW Dr. Feel Good

Full-grain reverse elk hide leather, clute cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 8-13



RATINGS |
TECHNOLOGIES



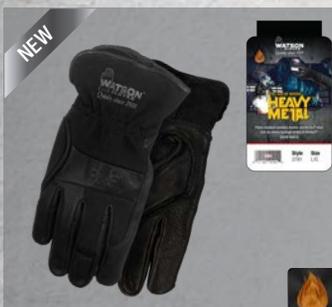
2780 Thrasher

Split cowhide leather stitched with Kevlar®, Cutshield™ P-aramid/steel/polyester liner, full leather index finger and inset thumb, gauntlet style cuff with shirred elastic wrist

Size S-XXL



RATINGS |
TECHNOLOGIES



2781 Ace of Spades

Flame resistant full-grain goatskin leather stitched with Kevlar®, Nomex® fabric back for superior heat and flame protection, leather wrap around index finger, knuckle bar and side patch, snug-fitting shirred elastic wrist and slip-on style cuff

Size S-XXL



RATINGS |
TECHNOLOGIES



2782 Fired Up

Split cowhide leather stitched with Kevlar® thread, Cutshield™ P-aramid/steel/polyester liner, full-grain leather palm, inset thumb and fingertips, gauntlet style cuff with shirred elastic wrist, *made for a woman's hand*

Size S-M



RATINGS |
TECHNOLOGIES



Find Your Fit

Place your right palm on the size chart with your fingers closely together. Measure the width of your hand by aligning the knuckle of your index finger beside the red line. This is an approximate measurement; sizing can vary slightly from style to style.



PREMIUM COLLECTION



2711 The Prospect

Split cowhide leather, cotton jersey shell, flame resistant heavy duty rubber on knuckle bar, reinforced welted seams, wing thumb, stitched with Kevlar® thread, gauntlet style cuff

Size M–XL



RATINGS I
TECHNOLOGIES



126 Pipeliner®

Heat treated split cowhide leather, clute cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

146 1-finger mitt, size 9–13

9126 cotton fleece lining, size 9–13

Size 8–13



RATINGS I
TECHNOLOGIES



285 Buck-Tex

Split elk hide leather, gunn cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 9–12



RATINGS I
TECHNOLOGIES



525 Buckweld

Split elk hide, clute cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 8–14



RATINGS I
TECHNOLOGIES



545 Heliarc

Full-grain goatskin leather, gunn cut design with straight thumb, reinforced welted seams, gauntlet style cuff with leather gore, unlined, made in Canada

Size 7–13



RATINGS I
TECHNOLOGIES



547 Van Goat

Cutsheild™ P-aramid/polyester/glass liner, Dryhide™ water and oil resistant full-grain goatskin leather, drivers style with inset thumb, snug-fitting shirred elastic wrist, slip-on style cuff

Size XXS–XXL



RATINGS I
TECHNOLOGIES



549 Van Goat

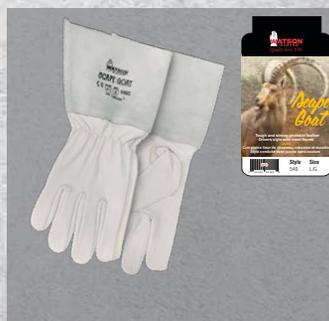
Cutsheild™ P-aramid/polyester/glass liner, Dryhide™ water and oil resistant full-grain goatskin leather, gunn cut, wing thumb, pulse protector, shirred elastic wrist, gauntlet style cuff

Size M–XXL

*Rolling change to ANSI Cut A6 in October 2022



RATINGS I
TECHNOLOGIES



546G Scape Goat

Hard-wearing full-grain goatskin leather offers exceptional strength and dexterity, classic gunn cut with inset thumb, gauntlet style cuff, snug-fitting shirred elastic wrist

Size S–XXL



RATINGS I
TECHNOLOGIES



Connect with Us



PREMIUM COLLECTION



9547 Van Goat

3M Thinsulate™ C100 lining with an additional layer of microfleece, Cutsheid™ P-aramid/polyester/steel liner, Dryhide™ water and oil resistant full-grain goatskin leather, drivers style with inset thumb, snug-fitting shirred elastic wrist, slip-on style cuff

Size XXS-XXL



RATINGS I TECHNOLOGIES



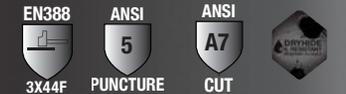
9549 Van Goat

3M Thinsulate™ C100 lining with an additional layer of microfleece, Cutsheid™ P-aramid/polyester/steel liner, Dryhide™ water and oil resistant full-grain goatskin leather, classic gunn cut with wing thumb, welted seams and pulse protector, gauntlet style cuff with leather gore

Size M-XXL



RATINGS I TECHNOLOGIES



635 Pistol Whip

Full-grain cowhide leather, clute cut design with straight thumb, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 7-12

RATINGS I TECHNOLOGIES



1034 Wopper

Lightweight split cowhide leather palm, split cowhide and cotton fleece lined back, gunn cut design with wing thumb, 1.5" leather band seam protector, welted seams, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada

Size 10-13

RATINGS I TECHNOLOGIES



2735 Mad Cow

Reversed-grain cowhide leather, clute cut design with straight thumb, back patch, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined

Size M-XL

RATINGS I TECHNOLOGIES



6351 Black Out

Full-grain cowhide leather, one finger mitt style with straight thumb, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 9-13

RATINGS I TECHNOLOGIES



9486T Winter Welding Series

3M Thinsulate™ C100 lining, full-grain cowhide leather, gunn cut design with straight thumb, pulse protector and thumb strap reinforcement, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada

Size 9-13

RATINGS I TECHNOLOGIES



93777 Circuit Breaker

3M Thinsulate™ C100 lining, full-grain cowhide stitched with Kevlar® thread, welted seams and pulse protector, extra wide thumb strap, 3-finger back with winged thumb, snug-fitting shirred elastic wrist, 5 1/2" reflective gauntlet cuff, leather gore with binding trim

3777 unlined, size M-XL

Size M-XXL

RATINGS I TECHNOLOGIES



WELDERS



2751 Trigger Finger

Full-grain deerskin leather, clute cut design with straight thumb, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff, unlined
Size M–L



RATINGS I
TECHNOLOGIES



2752 Yellow Tail

Full-grain deerskin leather palm, split cowhide back, foam lined back, gunn cut design with wing thumb, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff
Size S–XL



RATINGS I
TECHNOLOGIES



2754 The Hacker

Split cowhide leather, cotton fleece lined palm, gunn cut design with wing thumb, gauntlet style cuff
Size OS



RATINGS I
TECHNOLOGIES



2755 Tigger

Split deerskin leather, clute cut design with straight thumb, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined
Size S–XL



RATINGS I
TECHNOLOGIES



2756 Pipeliner®

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, gauntlet style cuff
27561F Pipeliner® – one-finger mitt style with wing thumb
Size OS



RATINGS I
TECHNOLOGIES



2758 Ram Tough

Full-grain goatskin leather palm, split cowhide back, gunn cut design with straight thumb, leather reinforced pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined
Size M–XL



RATINGS I
TECHNOLOGIES



2759 Blue Steel

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, gauntlet style cuff
Size OS



RATINGS I
TECHNOLOGIES



2761 Cow Town

Premium split cowhide leather, full cotton fleece lining with foam lined back, gunn cut design with wing thumb, 1.5" leather band seam protector, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff with leather gore
Size S–XL



RATINGS I
TECHNOLOGIES





2762 Smoking Gunn

Smooth full-grain deerskin palm, rugged split deerskin back, gunn cut design with straight thumb, stitched with Kevlar® thread, reinforced welted seams, gauntlet style cuff, unlined

Size M–XL



RATINGS | TECHNOLOGIES



2775 Sexy Back

Full-grain cowhide leather, foam lined back, gunn cut design with straight thumb, leather reinforced thumb saddle and pulse protector, welted seams, gauntlet style cuff

Size S–XL



RATINGS | TECHNOLOGIES



525A Aluminized Welder

Split elk hide leather, heat protective aluminized cowhide back patch, clute cut design with straight thumb, leather reinforced thumb saddle, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada

Size 9–13



RATINGS | TECHNOLOGIES



1034A Aluminized Welder

Split cowhide leather, heat protective aluminized cowhide back, cotton fleece lined back, gunn cut design with wing thumb, 1.5" aluminized band seam protector, welted seams, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada

1034AW 100% wool lined back

1034AT 3M Thinsulate™ C100

Size 9–13



RATINGS | TECHNOLOGIES



ANSI HEAT 1 CONDUCTIVE



9238 Fire Brand

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff

Size OS



RATINGS | TECHNOLOGIES



9238W Fire Brand

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff, *made for a woman's hand*

Size OS



RATINGS | TECHNOLOGIES



2757 Fabulous Fabricator

Full-grain cowhide leather palm and index finger, cotton fleece lined palm, split cowhide back, stitched with Kevlar® thread, gunn cut design with wing thumb, pulse protector reinforcement, gauntlet style cuff

92757 3M Thinsulate™ C100 lining

Size S–XL



RATINGS | TECHNOLOGIES



2757W Fabulous Fabricator

Full-grain cowhide leather palm and index finger, cotton fleece lined palm, split cowhide back, stitched with Kevlar® thread, gunn cut design with wing thumb, pulse protector reinforcement, gauntlet style cuff, *made for a woman's hand*

Size S–XL



RATINGS | TECHNOLOGIES



STORM



407 Storm
 Dryhide™ oil resistant cowhide palm and back, stitched with Kevlar®, snug-fitting shirred elastic wrist, 3" band cuff, proudly Canadian made
 407G – gauntlet style cuff
 Size S–XXL



RATINGS | TECHNOLOGIES



9407 Storm
 3M Thinsulate™ C100 lining, Dryhide™ water and oil resistant cowhide leather, stitched with Kevlar®, snug-fitting shirred elastic wrist, 3" band cuff, Proudly made in our local Burnaby, BC factory
 Size S–XXL



RATINGS | TECHNOLOGIES



407CR Storm
 Dryhide™ oil resistant cowhide palm and back, stitched with Kevlar®, Cutshield™ liner made from P-aramid, steel and modacrylic fibres, snug-fitting shirred elastic wrist, 3" band cuff, proudly Canadian made
 Size S–XXL



RATINGS | TECHNOLOGIES

ANSI A5 CUT



9407CR Storm
 3M Thinsulate™ C100 lining, Dryhide™ water and oil resistant cowhide leather, stitched with Kevlar®, Cutshield™ liner made from P-aramid, steel and modacrylic fibres, snug-fitting shirred elastic wrist, 3" band cuff, proudly made in our local Burnaby, BC factory
 Size S–XXL



RATINGS | TECHNOLOGIES

ANSI A5 CUT



407G Storm
 Dryhide™ oil resistant cowhide palm and back, stitched with Kevlar®, snug-fitting shirred elastic wrist, gauntlet style cuff, proudly Canadian made
 Size S–XXL



RATINGS | TECHNOLOGIES



407GCR Storm
 Dryhide™ oil resistant cowhide palm and back, stitched with Kevlar®, Cutshield™ liner made from P-aramid, steel and modacrylic fibres, gauntlet style cuff, proudly Canadian made
 Size S–XXL



RATINGS | TECHNOLOGIES

ANSI A5 CUT



9407G Storm
 3M Thinsulate™ C100 lining, Dryhide™ oil resistant cowhide palm and back, stitched with Kevlar®, gauntlet style cuff, proudly made in our local Burnaby, BC factory
 Size S–XXL



RATINGS | TECHNOLOGIES



9407GCR Storm
 3M Thinsulate™ C100 lining, Dryhide™ oil resistant cowhide palm and back, Cutshield™ liner made from P-aramid, steel and modacrylic fibres, gauntlet style cuff, proudly made in our local Burnaby, BC factory
 Size S–XXL



RATINGS | TECHNOLOGIES

ANSI A5 CUT

PROTECTIVE CLOTHING



Welders Sleeves

Heat treated side split cowhide leather, adjustable nylon web strap, shoulder length, made in Canada
Size OS



RATINGS I
TECHNOLOGIES



Welders Spats

Heat treated side split cowhide leather, adjustable Velcro® straps, made in Canada
Size OS



RATINGS I
TECHNOLOGIES



Welders Apron

Heavyweight split cowhide leather, full apron with bib, adjustable, shoulder straps, split leg design, made in Canada
Size 29" x 39"



RATINGS I
TECHNOLOGIES



3SP Welders Split Apron

Heavyweight split cowhide leather split leg design, nylon web strap, quick release buckle, stitched with Kevlar® thread, packaged for retail
Size 23" x 35"



RATINGS I
TECHNOLOGIES



Welders Jacket

Heat treated side split cowhide leather, waist length, left or right snap fasteners, made in Canada
Size 36-52



RATINGS I
TECHNOLOGIES



Welders Cape

Heat treated side split cowhide leather, chest length, left or right snap fasteners, made in Canada
Size 36-52



RATINGS I
TECHNOLOGIES



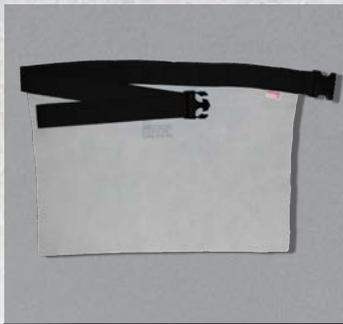
Proudly
CANADIAN MADE
gloves



10 Connect with Us



PROTECTIVE CLOTHING



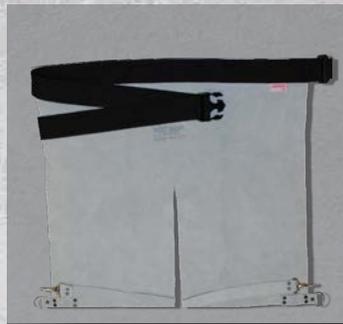
1 Welders Apron

Heavyweight split cowhide leather, nylon web strap, quick release buckle, made in Canada

1L - PVC liquid proof lining

Size 22" x 16"

RATINGS | TECHNOLOGIES



2 Welders Apron

Heavyweight split cowhide leather, split leg design, nylon web strap, quick release buckle, made in Canada

2L - PVC liquid proof lining

Size 22" x 21"

RATINGS | TECHNOLOGIES



7000 Welders Apron

Retan heavyweight cowhide leather, split leg design, nylon web strap, quick release buckle, made in Canada

7000SP - PVC liquid proof lining

Size 22" x 24"

RATINGS | TECHNOLOGIES



7001 Welders Apron

Retan heavyweight cowhide leather, nylon web strap, quick release buckle, made in Canada

7001SP - PVC liquid proof lining

Size 22" x 21"

RATINGS | TECHNOLOGIES



SWARET Welders Apron

Retan heavyweight split cowhide leather, split leg design, full apron with bib, adjustable neck strap, nylon web strap, quick release buckle, made in Canada

SWLRET - PVC liquid proof lining

Size 22" x 34"

RATINGS | TECHNOLOGIES



SWAPRO Welders Apron

Heavyweight split cowhide leather, split leg design, full apron with bib, adjustable neck strap, nylon web strap, quick release buckle, made in Canada

SWLAPR - PVC liquid proof lining

Size 22" x 34"

RATINGS | TECHNOLOGIES



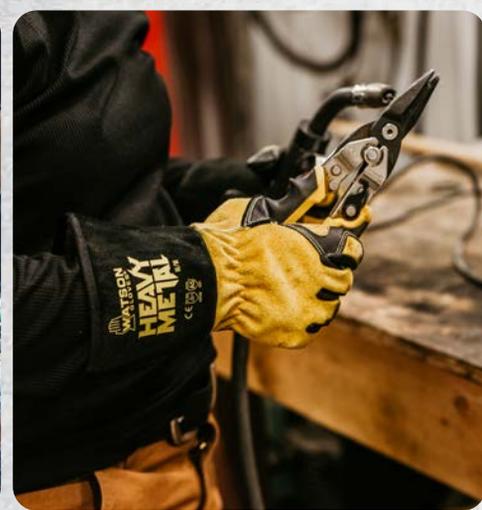
Welding Beanie

Lined welding helmet provides protection and comfort, dimensions 23 3/4" circumference, 100% cotton fabric, shirred elastic back for a stretched fit, machine washable, Proudly made in our local Burnaby, BC factory

Size OS

RATINGS | TECHNOLOGIES

	CUT RESISTANT		FLAME RESISTANT
	OIL RESISTANT		WOMEN'S
	WATER RESISTANT		IMPACT RESISTANT



Our Story

Watson in a Nutshell

With a century of experience, Watson Gloves is North America's single source for hand protection at work, at home, at play. Our team of glove specialists gets tremendous satisfaction from working with our customers to find the perfect hand protection for just about any task imaginable. Whether we source our gloves from the world's finest manufacturers, or hand-craft them in our local factory, every pair of gloves we sell has been selected for top-of-the-line materials, design and craftsmanship. Try on a pair of Watson gloves. Your hands will thank you!

2 Man Show to International Operation

In April 1918, John Watson and Wayne Stanley started a small business selling hand-crafted gloves to Vancouver's dock workers. Today, over 100 years later, Watson Gloves has grown across North America. We are among the country's leaders of distributing hand protection; offering the widest range of quality gloves for work, home and play.

How did we get here? We have stayed true to our founders' belief that quality materials and above-and-beyond customer service go hand-in-glove. We still make gloves. In fact, our artisans – with an average 20 years' experience – put the same level of dedication and craftsmanship into every pair of gloves we make, as did our founders.

Perhaps more importantly, we have expanded our horizons to keep up with our customers' changing needs. Our talented buyers travel the world over in search of the most innovative materials and designs so that we can offer the best gloves for any task: at work, at home, at play. From bustling cities to remote corners of our country and countries across the Atlantic, our team of sales reps and efficient distribution system make it easy to protect the hands of our customers.

At Watson Gloves, we do one thing, and we do it extremely well: we are the glove experts. Mr. Watson and Mr. Stanley would be proud to know that, even as we continue to grow, we continue to earn our reputation as Canada's single source for hand protection.

Our Commitment

At Watson Gloves, quality materials and above-and-beyond customer service go hand-in-glove. You can count on Watson for:

Quality Every pair of gloves we sell has been hand-selected for top-of-the-line materials, design, and craftsmanship.

Service with a Smile Our experienced team of specialists is committed to our customers' complete satisfaction with each and every pair of Watson gloves purchased.

Innovation We commit to staying one step ahead of our customers; anticipating their needs and bringing the most advanced gloves for just about any job imaginable.



Watson Gloves 1920's

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