

# **Conveyors**

DoALL Sawing Products offers gravity and powered conveyors in standard 3.3 foot (1000mm), 5 foot (1524mm), 6.6 foot (2000mm) and 10 foot (3048mm) lengths, as well as conveyors designed for specific saw requirements such as angle/miter cuts or handling heavy-duty materials.

DoALL can design conveyor solutions for custom material handling requests. Using a combination of standard or custom accessories, DoALL can adapt its gravity and powered conveyors to meet any material handling requirements.











Solutions for ALL Your Sawing Needs

# **Gravity and Powered Conveyors**

### StructurALL® Dual Column Dual Swival Saw Conveyors

DoALL Conveyor Part #:	RDM - 2000	RDML - 2000	RDP - 1000	RDP - 2000	RDP - 800	RDPM - 2000	RDT - 1000	RDT - 2000
<b>Conveyor Description:</b>	6.6 ft. (2000mm)	6.6 ft. (2000mm)	3.3 ft. (1000mm)	6.6 ft. (2000mm)	2.6 ft. (800mm)	6.6 ft. (2000mm)	3.3 ft. (1000mm)	6.6 ft. (2000mm)
	Power Worm-Gear	Power Chain Driven	Input for Angle	Input for Angle	Input for Angle	Powered Input for	Input or Output	Input or Output
	Driven Input or	Input or Output	Cutting with Drip	Cutting with Drip	Cutting with Drip	Angle Cutting	with Drip Pan	with Drip Pan
	Output		Pan/Gutter	Pan/Gutter	Pan/Gutter			
Conveyor Capacity:	672 - 1142 lbs/ft	336 - 672 lbs/ft	134 - 1142 lbs/ft	1142 lbs/ft	134 - 1142 lbs/ft	1142 lbs/ft	672 - 1344 lbs/ft	672 - 1344 lbs/ft
Saw Model Number:				Conveyor Cy	linder Width			
DCDS-600NC					24.4" (620mm)		24.4" (620mm)	24.4" (620mm)
DCDS-600SA					24.4" (620mm)		24.4" (620mm)	24.4" (620mm)
DCDS-750NC				31.5" (800mm)		31.5" (800mm)	31.5" (800mm)	31.5" (800mm)
DCDS-750SA	31.5" (800mm)	31.5" (800mm)	31.5" (800mm)	31.5" (800mm)		31.5" (800mm)	31.5" (800mm)	31.5" (800mm)

#### StructurALL® Dual Swivel General Purpose Saw Conveyors

DoALL Conveyor Part #:	RD - 1000	RD - 2000	RDM - 2000	RDML - 2000	RDP - 1000	RDP - 2000	RDPM - 2000	
Conveyor Description:	3.3 ft. (1000mm) Input	6.6 ft. (2000mm) Input	6.6 ft. (2000mm)	6.6 ft. (2000mm)	3.3 ft. (1000mm) Input	6.6 ft. (2000mm) Input	6.6 ft. (2000mm)	
	or Output	or Output	Power Worm-Gear	Power Chain Driven	for Angle Cutting with	for Angle Cutting with	Powered Input for	
			Driven Input or Output	Input or Output	Drip Pan/Gutter	Drip Pan/Gutter	Angle Cutting	
Conveyor Capacity:	134 lbs/ft	134 lbs/ft	672 - 1142 lbs/ft	672 lbs/ft	134 - 1142 lbs/ft	1142 lbs/ft	1142 lbs/ft	
Saw Model Number:		Conveyor Cylinder Width						
DS-280SA	11.4" (290mm)	11.4" (290mm)			9" (230mm)			
DS-320M	15.4" (390mm)	15.4" (390mm)			11.8" (300mm)			
DS-320SA	15.4" (390mm)	15.4" (390mm)			11.8" (300mm)			
DS-320CNC	15.4" (390mm)	15.4" (390mm)						
DS-400CNC								
DS-500SA			20.5" (520mm)	20.5" (520mm)		20.5" (520mm)	20.5" (520mm)	

#### Olympia Tube Saw and Hercules Dual Column Saw Conveyors

DoALL Conveyor Part #:	RDM - 2000	RDML - 2000	RDP - 1000	RDT - 1000	RDT - 2000	RDZ - 1000	TDT - 1000
<b>Conveyor Description:</b>	6.6 ft. (2000mm)	6.6 ft. (2000mm)	3.3 ft. (1000mm) Input	3.3 ft. (1000mm)	6.6 ft. (2000mm)	3.3 ft. (1000mm) Output	3.3 ft. (1000mm)
	Power Worm-Gear	Power Chain Driven	for Angle Cutting with	Input or Output with	Input or Output with	for Angle Cutting with	Heavy-duty with one
	Driven Input or Output	Input or Output	Drip Pan/Gutter	Drip Pan	Drip Pan	Drip Pan/Gutter	(1) vertical roller
Conveyor Capacity:	672 - 1142 lbs/ft	672 lbs/ft	134 - 1142 lbs/ft	672 - 1344 lbs/ft	672 - 1344 lbs/ft	1142 lbs/ft	1334 lbs/ft
Saw Model Number:			Co	onveyor Cylinder Wid	dth		
Hercules DC-300CNC				17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Hercules DC-400CNC			17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Hercules DC-510CNC				20" (510mm)	20" (510mm)	20" (510mm)	22.5" (570mm)
Hercules DC-750CNC				31.5" (800mm)	31.5" (800mm)		
Hercules DC-1000CNC				39.4" (1000mm)	39.4" (1000mm)		
Hercules DC-1400CNC							
Olympia TDC-400SA	17.75" (450mm)	17.75" (450mm)		17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Olympia TDC-400CNC				17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Olympia TDC-600SA	24.4" (620mm)	24.4" (620mm)		24.4" (620mm)	24.4" (620mm)		
Olympia TDC-600CNC				24.4" (620mm)	24.4" (620mm)		
Olympia TDC-1000SA	45.25" (1150mm)	45.25" (1150mm)		45.25" (1150mm)	45.25" (1150mm)		
Olympia TDC-1000CNC				45.25" (1150mm)	45.25" (1150mm)		

#### Horizontal StructurALL Saw Conveyors

DoALL Conveyor Part #:	207709	207710	1009399	218910	218911
Conveyor Description:	5 ft. (1524mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)	10 ft. (3048mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)	2 ft. (620mm) Discharge Conveyor Table	5 ft. (1524mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)	10 ft. (3048mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)
Conveyor Capacity:	750 lbs/ft	750 lbs/ft	750 lbs/ft	750 lbs/ft	750 lbs/ft
Saw Model Number:			Conveyor Cylinder Width		
400-A	18" (460mm)	18" (460mm)			
400-M	18" (460mm)	18" (460mm)	18" (460mm)		
400-S	18" (460mm)	18" (460mm)	18" (460mm)		
500-DS				22" (560mm)	22" (560mm)
500-SNC				22" (560mm)	22" (560mm)



## Large StructurALL Conveyors continued

	DoALL Conveyor Part #:	RDZ - 2000	RDZ - 800	RDZM - 2000	VD - 2000	VD1 - 2000	VZM - 900	VZMP - 900	VZMZ - 900
	<b>Conveyor Description:</b>	6.6 ft. (2000mm)	2.6 ft. (800mm)	6.6 ft. (2000mm)	6.6 ft. (2000mm)	6.6 ft. (2000mm)	3 ft. (900mm)	3 ft. (900mm)	3 ft. (900mm)
		Output for Angle	Output for Angle	Powered Output for	Input or Output	Filler with Drip Pan	Powered Hydraulic	Powered Hydraulic	Powered Hydraulic
		Cutting with Drip	Cutting with Drip	Angle Cutting	Filler with Drip Pan/		Lift conveyor	Lift Input for Angle	Lift Output for Angle
		Pan/Gutter	Pan/Gutter		gutter			Cutting	Cutting
	Conveyor Capacity:	672 - 1142 lbs/ft	1142 lbs/ft	1142 lbs/ft	168 lbs/ft	235 lbs/ft	672 lbs/ft	672 lbs/ft	672 lbs/ft
	Saw Model Number:				Cor	veyor Cylinder Wi	dth		
-[	DCDS-600NC					24.4" (620mm)	24.4" (620mm)		
	DCDS-600SA		24.4" (620mm)		24.4" (620mm)		24.4" (620mm)		
	DCDS-750NC					30.8" (780mm)	31.5" (800mm)	31.5" (800mm)	
	DCDS-750SA	31.5" (800mm)		31.5" (800mm)	30.8" (780mm)		31.5" (800mm)	31.5" (800mm)	31.5" (800mm)

#### Small StruturALL Conveyors continued

DoALL Conveyor Part #	RDT - 1000	RDT - 2000	RDZ - 1000	RDZ - 2000	RDZM - 2000	VD - 2000	VZM - 2000	
Conveyor Description:	3.3 ft. (1000mm)	6.6 ft. (2000mm)	3.3 ft. (1000mm) Output	6.6 ft. (2000mm) Output	6.6 ft. (2000mm)	6.6 ft. (2000mm) Input	6.6 ft. (2000mm)	
	Input or Output with	Input or Output with	for Angle Cutting with	for Angle Cutting with	Powered Output for	or Output Filler with	Powered Hydraulic Lift	
	Drip Pan	Drip Pan	Drip Pan/Gutter	Drip Pan/Gutter	Angle Cutting	Drip Pan/gutter	conveyor	
Conveyor Capacity:	672 - 1344 lbs/ft	672 - 1344 lbs/ft	1142 lbs/ft	1142 lbs/ft	1142 lbs/ft	168 - 235 lbs/ft	672 lbs/ft	
Saw Model Number:		Conveyor Cylinder Width						
DS-280SA			9" (230mm)					
DS-320M			11.8" (300mm)					
DS-320SA			11.8" (300mm)					
DS-320CNC			11.8" (300mm)					
DS-400CNC	17.7" (450mm)	17.7" (450mm)		17.7" (450mm)		16.5" (420mm)	17.7" (450mm)	
DS-500SA	20.5" (520mm)	20.5" (520mm)		20.5" (520mm)	20.5" (520mm)			

## Olympia and Hercules Conveyors continued

DoALL Conveyor Part #:	TDT - 2000	VD - 2000	VD1 - 2000	VZM - 1000	VZM - 2000	VZM - 900
Conveyor Description:	6.6 ft. (2000mm)	6.6 ft. (2000mm) Input	6.6 ft. (2000mm) Filler	3.3 ft. (900mm)	6.6 ft. (2000mm)	3 ft. (900mm) Powered
	Heavy-duty with one	or Output Filler with	with Drip Pan	Powered Hydraulic Lift	Powered Hydraulic Lift	Hydraulic Lift conveyor
	(1) vertical roller	Drip Pan/gutter		conveyor	conveyor	
Conveyor Capacity:	1334 - 4704 lbs/ft	168 lbs/ft	235 lbs/ft	672 lbs/ft	672 lbs/ft	672 lbs/ft
Saw Model Number:			Conveyor Cy	linder Width		
Hercules DC-300CNC					17.75" (450mm)	
Hercules DC-400CNC					17.75" (450mm)	
Hercules DC-510CNC	22.5" (570mm)					24.4" (620mm)
Hercules DC-750CNC	31.5" (800mm)					
Hercules DC-1000CNC	39.4" (1000mm)					
Hercules DC-1400CNC	39.4" (1000mm)					
Olympia TDC-400SA		16.5" (420mm)			17.75" (450mm)	
Olympia TDC-400CNC		16.5" (420mm)			17.75" (450mm)	
Olympia TDC-600SA			24.4" (620mm)		24.4" (620mm)	24.4" (620mm)
Olympia TDC-600CNC		24.4" (620mm)				24.4" (620mm)
Olympia TDC-1000SA				45.25" (1150mm)		
Olympia TDC-1000CNC				45.25" (1150mm)		

# **DoALL Conveyors**

## Production Column Continental Series™ Saw Conveyors

Part No	224897	224994	224995	Standard*	Standard*
Description	10 ft. (3000mm) Gravity Conveyor	6.6 ft. (2000mm) Gravity Conveyor	6.6 ft. (2000mm) Gravity Conveyor	6.6 ft. (2000mm) Gravity Conveyor	15' 8" (5055mm) Round Tube Loading Conveyor
aw Model Number:		Conveyor	Cylinder Width		
DC-280SA	11" (280mm)			11" (280mm)	
DC-280NC	11" (280mm)			11" (280mm)	
DC-330SA	13" (330mm)			13" (330mm)	
DC-330NC	13" (330mm)			13" (330mm)	
DC-420NC	16.5" (420mm)			16.5" (420mm)	
DC-460NC		18" (460mm)		18" (460mm)	
DC-500SA		20" (510mm)		20" (510mm)	
DC-560SA			22" (560mm)	22" (560mm)	
DC-560NC			22" (560mm)	22" (560mm)	
DC-700NC				22" (560mm)	
DC-800SA				22" (560mm)	
DC-800NC				22" (560mm)	
DC-1100SA				22" (560mm)	
DC-1700SA				22" (560mm)	
SC-75A					3" (75mm) Tube
SC-100A					4" (102mm) Tube
SC-150A					6" (155mm) Tube









DCDS-600SA shown with RDP - 2000 Conveyor



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