

# Gravity and Powered Conveyors



DoALL Conveyor 5ft-750lb - 207709



DoALL Conveyor 10ft-800lb - 202781



DoALL Conveyor RDP-1000-290mm



DoALL Conveyor RDZ-2000-520mm

## Conveyors

DoALL Sawing Products offers gravity and powered conveyors in standard 3.3 foot (1000mm), 5 foot (1524mm), 6.6 foot (2000mm) and 10 foot (3048mm) lengths, as well as conveyors designed for specific saw requirements such as angle/miter cuts or handling heavy-duty materials.

DoALL can design conveyor solutions for custom material handling requests. Using a combination of standard or custom accessories, DoALL can adapt its gravity and powered conveyors to meet any material handling requirements.



Solutions for ALL Your Sawing Needs

# Gravity and Powered Conveyors

## StructurALL® Dual Column Dual Swival Saw Conveyors

DoALL Conveyor Part #:	RDM - 2000	RDML - 2000	RDP - 1000	RDP - 2000	RDP - 800	RDPM - 2000	RDT - 1000	RDT - 2000
<b>Conveyor Description:</b>	6.6 ft. (2000mm) Power Worm-Gear Driven Input or Output	6.6 ft. (2000mm) Power Chain Driven Input or Output	3.3 ft. (1000mm) Input for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Input for <b>Angle Cutting</b> with Drip Pan/Gutter	2.6 ft. (800mm) Input for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Powered Input for <b>Angle Cutting</b>	3.3 ft. (1000mm) Input or Output with Drip Pan	6.6 ft. (2000mm) Input or Output with Drip Pan
<b>Conveyor Capacity:</b>	672 - 1142 lbs/ft	336 - 672 lbs/ft	134 - 1142 lbs/ft	1142 lbs/ft	134 - 1142 lbs/ft	1142 lbs/ft	672 - 1344 lbs/ft	672 - 1344 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>							
DCDS-600NC					24.4" (620mm)		24.4" (620mm)	24.4" (620mm)
DCDS-600SA					24.4" (620mm)		24.4" (620mm)	24.4" (620mm)
DCDS-750NC				31.5" (800mm)		31.5" (800mm)	31.5" (800mm)	31.5" (800mm)
DCDS-750SA	31.5" (800mm)	31.5" (800mm)	31.5" (800mm)	31.5" (800mm)		31.5" (800mm)	31.5" (800mm)	31.5" (800mm)

## StructurALL® Dual Swivel General Purpose Saw Conveyors

DoALL Conveyor Part #:	RD - 1000	RD - 2000	RDM - 2000	RDML - 2000	RDP - 1000	RDP - 2000	RDPM - 2000
<b>Conveyor Description:</b>	3.3 ft. (1000mm) Input or Output	6.6 ft. (2000mm) Input or Output	6.6 ft. (2000mm) Power Worm-Gear Driven Input or Output	6.6 ft. (2000mm) Power Chain Driven Input or Output	3.3 ft. (1000mm) Input for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Input for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Powered Input for <b>Angle Cutting</b>
<b>Conveyor Capacity:</b>	134 lbs/ft	134 lbs/ft	672 - 1142 lbs/ft	672 lbs/ft	134 - 1142 lbs/ft	1142 lbs/ft	1142 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>						
DS-280SA	11.4" (290mm)	11.4" (290mm)			9" (230mm)		
DS-320M	15.4" (390mm)	15.4" (390mm)			11.8" (300mm)		
DS-320SA	15.4" (390mm)	15.4" (390mm)			11.8" (300mm)		
DS-320CNC	15.4" (390mm)	15.4" (390mm)					
DS-400CNC							
DS-500SA			20.5" (520mm)	20.5" (520mm)		20.5" (520mm)	20.5" (520mm)

## Olympia Tube Saw and Hercules Dual Column Saw Conveyors

DoALL Conveyor Part #:	RDM - 2000	RDML - 2000	RDP - 1000	RDT - 1000	RDT - 2000	RDZ - 1000	TDT - 1000
<b>Conveyor Description:</b>	6.6 ft. (2000mm) Power Worm-Gear Driven Input or Output	6.6 ft. (2000mm) Power Chain Driven Input or Output	3.3 ft. (1000mm) Input for <b>Angle Cutting</b> with Drip Pan/Gutter	3.3 ft. (1000mm) Input or Output with Drip Pan	6.6 ft. (2000mm) Input or Output with Drip Pan	3.3 ft. (1000mm) Output for <b>Angle Cutting</b> with Drip Pan/Gutter	3.3 ft. (1000mm) Heavy-duty with one (1) vertical roller
<b>Conveyor Capacity:</b>	672 - 1142 lbs/ft	672 lbs/ft	134 - 1142 lbs/ft	672 - 1344 lbs/ft	672 - 1344 lbs/ft	1142 lbs/ft	1334 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>						
Hercules DC-300CNC				17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Hercules DC-400CNC			17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Hercules DC-510CNC				20" (510mm)	20" (510mm)	20" (510mm)	22.5" (570mm)
Hercules DC-750CNC				31.5" (800mm)	31.5" (800mm)		
Hercules DC-1000CNC				39.4" (1000mm)	39.4" (1000mm)		
Hercules DC-1400CNC							
Olympia TDC-400SA	17.75" (450mm)	17.75" (450mm)		17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Olympia TDC-400CNC				17.75" (450mm)	17.75" (450mm)	17.75" (450mm)	
Olympia TDC-600SA	24.4" (620mm)	24.4" (620mm)		24.4" (620mm)	24.4" (620mm)		
Olympia TDC-600CNC				24.4" (620mm)	24.4" (620mm)		
Olympia TDC-1000SA	45.25" (1150mm)	45.25" (1150mm)		45.25" (1150mm)	45.25" (1150mm)		
Olympia TDC-1000CNC				45.25" (1150mm)	45.25" (1150mm)		

## Horizontal StructurALL Saw Conveyors

DoALL Conveyor Part #:	207709	207710	1009399	218910	218911
<b>Conveyor Description:</b>	5 ft. (1524mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)	10 ft. (3048mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)	2 ft. (620mm) Discharge Conveyor Table	5 ft. (1524mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)	10 ft. (3048mm) Gravity Conveyor (2-1/2" dia rollers with 12" spacing)
<b>Conveyor Capacity:</b>	750 lbs/ft	750 lbs/ft	750 lbs/ft	750 lbs/ft	750 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>				
400-A	18" (460mm)	18" (460mm)			
400-M	18" (460mm)	18" (460mm)	18" (460mm)		
400-S	18" (460mm)	18" (460mm)	18" (460mm)		
500-DS				22" (560mm)	22" (560mm)
500-SNC				22" (560mm)	22" (560mm)



## Large StructurALL Conveyors continued

DoALL Conveyor Part #:	RDZ - 2000	RDZ - 800	RDZM - 2000	VD - 2000	VD1 - 2000	VZM - 900	VZMP - 900	VZMZ - 900
<b>Conveyor Description:</b>	6.6 ft. (2000mm) Output for <b>Angle Cutting</b> with Drip Pan/Gutter	2.6 ft. (800mm) Output for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Powered Output for <b>Angle Cutting</b>	6.6 ft. (2000mm) Input or Output Filler with Drip Pan/gutter	6.6 ft. (2000mm) Filler with Drip Pan	3 ft. (900mm) Powered Hydraulic Lift conveyor	3 ft. (900mm) Powered Hydraulic Lift Input for <b>Angle Cutting</b>	3 ft. (900mm) Powered Hydraulic Lift Output for <b>Angle Cutting</b>
<b>Conveyor Capacity:</b>	672 - 1142 lbs/ft	1142 lbs/ft	1142 lbs/ft	168 lbs/ft	235 lbs/ft	672 lbs/ft	672 lbs/ft	672 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>							
DCDS-600NC					24.4" (620mm)	24.4" (620mm)		
DCDS-600SA		24.4" (620mm)		24.4" (620mm)		24.4" (620mm)		
DCDS-750NC					30.8" (780mm)	31.5" (800mm)	31.5" (800mm)	
DCDS-750SA	31.5" (800mm)		31.5" (800mm)	30.8" (780mm)		31.5" (800mm)	31.5" (800mm)	31.5" (800mm)

## Small StrutrALL Conveyors continued

DoALL Conveyor Part #:	RDT - 1000	RDT - 2000	RDZ - 1000	RDZ - 2000	RDZM - 2000	VD - 2000	VZM - 2000
<b>Conveyor Description:</b>	3.3 ft. (1000mm) Input or Output with Drip Pan	6.6 ft. (2000mm) Input or Output with Drip Pan	3.3 ft. (1000mm) Output for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Output for <b>Angle Cutting</b> with Drip Pan/Gutter	6.6 ft. (2000mm) Powered Output for <b>Angle Cutting</b>	6.6 ft. (2000mm) Input or Output Filler with Drip Pan/gutter	6.6 ft. (2000mm) Powered Hydraulic Lift conveyor
<b>Conveyor Capacity:</b>	672 - 1344 lbs/ft	672 - 1344 lbs/ft	1142 lbs/ft	1142 lbs/ft	1142 lbs/ft	168 - 235 lbs/ft	672 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>						
DS-280SA			9" (230mm)				
DS-320M			11.8" (300mm)				
DS-320SA			11.8" (300mm)				
DS-320CNC			11.8" (300mm)				
DS-400CNC	17.7" (450mm)	17.7" (450mm)		17.7" (450mm)		16.5" (420mm)	17.7" (450mm)
DS-500SA	20.5" (520mm)	20.5" (520mm)		20.5" (520mm)	20.5" (520mm)		

## Olympia and Hercules Conveyors continued

DoALL Conveyor Part #:	TDT - 2000	VD - 2000	VD1 - 2000	VZM - 1000	VZM - 2000	VZM - 900
<b>Conveyor Description:</b>	6.6 ft. (2000mm) Heavy-duty with one (1) vertical roller	6.6 ft. (2000mm) Input or Output Filler with Drip Pan/gutter	6.6 ft. (2000mm) Filler with Drip Pan	3.3 ft. (900mm) Powered Hydraulic Lift conveyor	6.6 ft. (2000mm) Powered Hydraulic Lift conveyor	3 ft. (900mm) Powered Hydraulic Lift conveyor
<b>Conveyor Capacity:</b>	1334 - 4704 lbs/ft	168 lbs/ft	235 lbs/ft	672 lbs/ft	672 lbs/ft	672 lbs/ft
<b>Saw Model Number:</b>	<b>Conveyor Cylinder Width</b>					
Hercules DC-300CNC					17.75" (450mm)	
Hercules DC-400CNC					17.75" (450mm)	
Hercules DC-510CNC	22.5" (570mm)					24.4" (620mm)
Hercules DC-750CNC	31.5" (800mm)					
Hercules DC-1000CNC	39.4" (1000mm)					
Hercules DC-1400CNC	39.4" (1000mm)					
Olympia TDC-400SA		16.5" (420mm)			17.75" (450mm)	
Olympia TDC-400CNC		16.5" (420mm)			17.75" (450mm)	
Olympia TDC-600SA			24.4" (620mm)		24.4" (620mm)	24.4" (620mm)
Olympia TDC-600CNC		24.4" (620mm)				24.4" (620mm)
Olympia TDC-1000SA				45.25" (1150mm)		
Olympia TDC-1000CNC				45.25" (1150mm)		

## Production Column Continental Series™ Saw Conveyors

Part No	224897	224994	224995	Standard*	Standard*
Description	10 ft. (3000mm) Gravity Conveyor	6.6 ft. (2000mm) Gravity Conveyor	6.6 ft. (2000mm) Gravity Conveyor	6.6 ft. (2000mm) Gravity Conveyor	15' 8" (5055mm) Round Tube Loading Conveyor
Saw Model Number:	Conveyor Cylinder Width				
DC-280SA	11" (280mm)			11" (280mm)	
DC-280NC	11" (280mm)			11" (280mm)	
DC-330SA	13" (330mm)			13" (330mm)	
DC-330NC	13" (330mm)			13" (330mm)	
DC-420NC	16.5" (420mm)			16.5" (420mm)	
DC-460NC		18" (460mm)		18" (460mm)	
DC-500SA		20" (510mm)		20" (510mm)	
DC-560SA			22" (560mm)	22" (560mm)	
DC-560NC			22" (560mm)	22" (560mm)	
DC-700NC				22" (560mm)	
DC-800SA				22" (560mm)	
DC-800NC				22" (560mm)	
DC-1100SA				22" (560mm)	
DC-1700SA				22" (560mm)	
SC-75A					3" (75mm) Tube
SC-100A					4" (102mm) Tube
SC-150A					6" (155mm) Tube

\*One standard gravity conveyor is included and shipped with saw order.



DC-800NC shown with Standard Conveyor



SC-100A shown with Standard Loading Table



DCDS-600SA shown with RDP - 2000 Conveyor



**SAWING PRODUCTS**

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